

The RMP-40 features FGF technology with 1 pellet extruder in one of the largest commercially available LFAM enclosed printers. Choose from a Dyze Pulsar™ 3kg/hr or Rev3rd RD-M10+ 12kg/hr extruder depending on the precision level of the parts you are printing. Purchase the pellet drying equipment through us or use your own. Options listed below.

## **Standard Features**

Frame Rigid, vibration damping welded semi-monocoque steel

Enclosure Fully enclosed with interlocked doors

Insulation 5mm closed cell reflective foam

Enclosure Temp. Passively heated to 60°C (85°C option)

Control System Yaskawa CNC, Proprietary HMI
Motors Direct coupled Yaskawa Servos

Liquid Cooling

All motors and Extruders have a closed loop cooling system

Simplify3D with custom Printer Profile tailored to RM machines

Operator Station Windows 11 PC on ergonomic arm

Build Volume X: 1524mm (60.0") Y: 1524mm (60.0") Z: 1050mm (41.0") 2.25 cubic meter

Build Surface High Temp Tempered Glass

Rapid Travel Speed 350 mm/sec

Heated Print Bed Fabricated Aluminum 150°C max temp

Machine Size Range Width 124" to 140" (3150mm to 3560mm for unheated or heated chamber)

Depth 94" (2390mm) Height 92" (2340mm)

**Machine Weight** 3800-4400lbs. (1720-2000kg)

Warranty 12mo parts and labor

Voltage 208-240V Single-Phase or Three-Phase

Pellet Extruder (1) Dyze Design™ Pulsar 500°C 1-5mm nozzles, 3 kg/hr

Alternate Pellet Extruder (1) REV3RD RD-M10+, 500°C 2.5-10mm nozzles, 12 kg/hr

## **Additional Options**

UPS

Vacuum Print Bed Add vacuum to the print bed to hold down flexible build sheets

Heated Chamber 85°C with additional 1.5" polyisocyanurate insulation

Pellet Dryer Dri-Air Desiccant style pellet dryer with 30lb. hopper

Pellet Dryer Auto Refill Dri-Air Cal-2. Keeps the pellet hopper filled at all times for long runs

Uninterruptable Power Supply - provides machine power for 15 min in

case of power outage

Rear Doors Improved access to the far side of large models

Extended Service Plan Increase warranty by 12 months with on-site visit